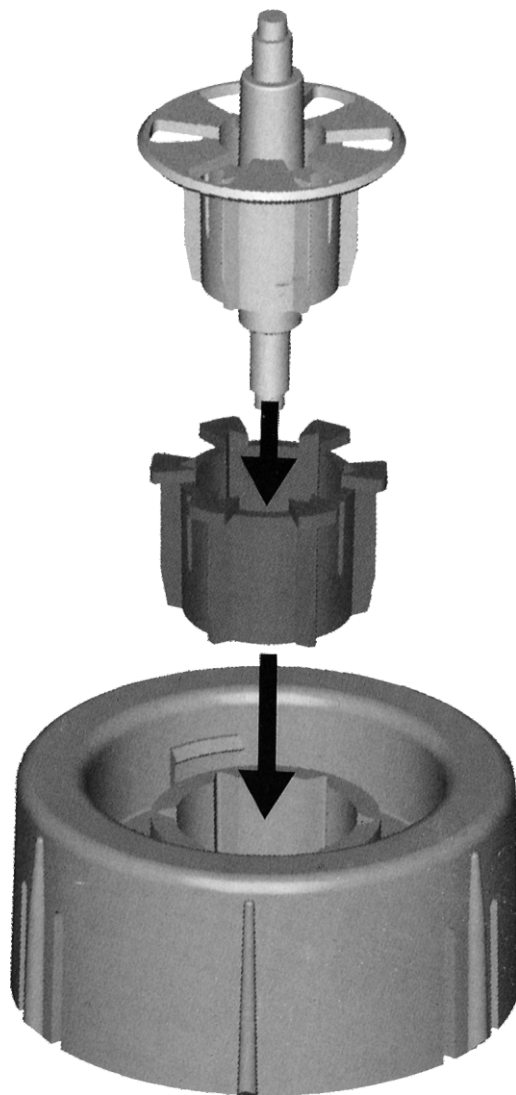


Electronic Tape Dispenser S8989 Operating Instruction



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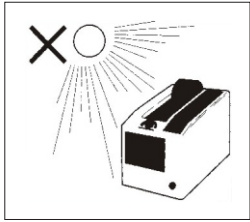


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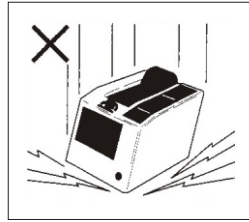
Cautions:

This is an electronic product, for your safety, please comply to the security issues. The manual indicates important issues of accident prevention and operation instruction. Please read the manual carefully, and safely use the machine. Keep it within reach after reading.

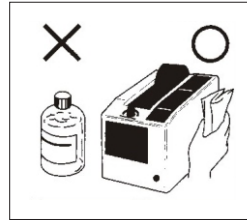
Notes



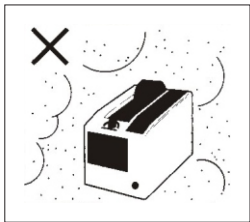
Do not leave the tape dispenser in direct sun light



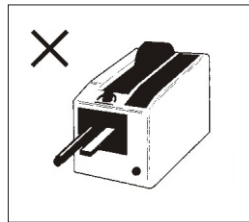
Do not drop the tape dispensers or subject it to heavy shocks.



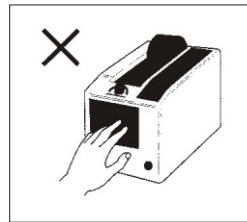
Do not use volatile liquids such as thinner and benzene to clean the dispenser. But wipe it only with dry cloth.



Do not use the tape dispenser in humid or dusty place.



Do not insert bars or plates into the tape outlet.(this could damage the blade.)

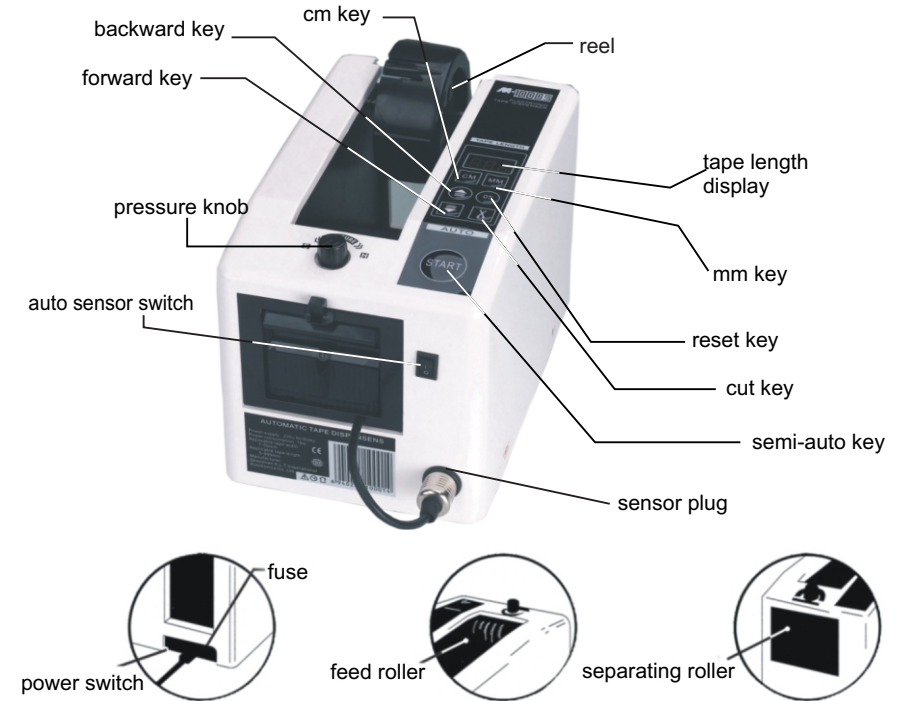


Do not insert your finger into the tape outlet.






Features

- When operating automatic tape dispenser, by pulling the tape at the tape outlet, the tape at the set length will come out automatically and be cut .
- Size indications can be easily seen by LED displays, and operations are simple, only press the **CM** key or **MM** key to set the length.(setting limit: when 5mm to 999mm)
- When a long tape is needed o ,keep pressing **↓** key to desired length.(in this case, press: **↵** key to cut)
- The cutter unit cassette type can be removed and replace easily .(Tape jamming can be also easily fixed.)

Description of parts and functions




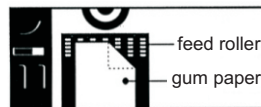
- Power switch :
Press to turn power ON
- TAPE LENGTH display :
The last digit indicates millimeters and the first two digits centimeters.
- CN.MM.Key :
Press mm key to set the tape length in 1 unit(mm) and memorize it .
Press cm key to set the tape length in 2 unit (cm) and memorize it
- AUTO key :
Press "AUTO 'key so that the tape is fed to the set length indicates on digit display and cut automatically .(Do not press key stronger than 2kg)




-  ■BACKWARD key :
Feed Roller reverses. Use this key to change the tape.
-  ■RESET key :
Size display is returned to 20mm In case of a trouble ,it can stop.
-  ■FORWARD key :
Tape dispensers as long as key is pressed.
-  ■CUT key :
Press "CUT" key to cut the tape
-  ■PRESSURE knob
If the "Pressure " knob setting makes the tape curl, turn the index toward(H)



Operation

In case of using by auto feed


- Plug the Power Cord.
- Turn the Power Switch ON.(TAPE LENGTH display indicates 5)
- Set the tape on the center of the reel and stick the end of the tape of the upper surface of the feed roller. Hold  the FORWARD key depressed until the tape end comes out of the tape outlet on pressing the tape lightly with your finger.
If the tape not feed freely and/or is in excess of "1" in width ,use the following procedure. Fold 1/3 to 1/2 of the leading edge of the tape of form a triangles cape with adhesive side contact and feed into roller until dispensing being.





- Press the  CUT key to cut the end of the tape.
- Set the tape length Keep pressing the  key set the tape length for tapes with 0-9mm .Keep pressing the  key to set the tape length with 1-99cm. (In case of using by auto feed, set the tape length within 0.5~20cm).
- Set the "Pressure" knob according to the type of tape. Usually set to S(SOFT).If the pressure" knob setting makes the tape curl, turn the index toward (H).

- Move the Sensor Switch ON. Then, the tape at the setting length will come out.
And when the tape at the outlet is removed ,the next tape will come out.
- In case of not using, turn the Sensor Switch Cutter Unit OFF, without fail.
- When using again, press  FREE key to dispense the tape a little,  cut the tape by the CUT key ,and them, turn the Sensor Switch of the Cutter Unit ON.


In case of using by auto

- 1.If you push the :  key under the condition of Sensor Switch OFF, the Tape will come out at the setting length and be cut the automatically.
- 2.When using a long tape ,keep hold of the end of the tape when it comes out of the dispenser.

In case of using by forward key

Hold the  Forward key depressed until the tape end comes, and then press the CUT key to  cut the end of the tape. When using long tape, keep hold of the end of the tape when it comes out the dispenser.

To change tape

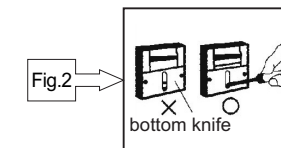
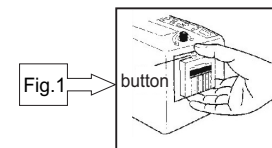
Press the  reverse key ,and reverse the feed roller to remove the tape manually.

In case of Jamming the tape

In case of jamming the tape, press the REVERSE key, reverse the feed Roller, remove the tape reversely. and set rightly. Besides, remove the Cutter Unit ,and make sure if the tape is not sticked on the Cutter or Roller.

In case of replacing the cutter unit

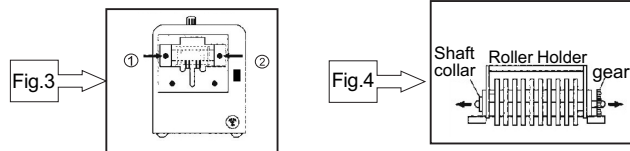
- 1.Turn off the sensor and power switch before replacing the Cutter Unit .To remove the Cutter Unit ,pull the sensor plug straight out .them pull the Cutter Unit forward while pressing the knob on the unit .(Fig.1)
- 2.Before remounting the Cutter Unit on the main frame, check that the lower blade is properly down. If it is not completely down. If it is not pointed tool to lower it. Remount the Cutter Unit on the main frame by adjusting the bottom of the unit relatives to the main frame, the pushing in the upper portion.(Fig.2)



3. Check the way the sensor plug goes in, then insert it into the socket by positioning it properly relative to the insertion point on the main frame. Remounting is easy if it is done after the sensor plug has been inserted.

In case of replacing the separating roller.

1. Turn off the sensor and the power switch before replacing the separating Roller, Pull out the sensor plug and remove the Cutter Unit, then remove the two screws indicated with an arrow using a screw driver(+)(Fig.3), Next, grip the rubber ring in the center of the Separating Roller with finger, and pull it forward to remove the Roller Holder. Remove the screws on the left and right of Roller Holder, then pull out the Collar and Gear.(Fig.4)



Precautions

- Set the tape properly as described in these instructions.
(If the end of the tape is folded when the tape is set, the tape may jam at the tape outlet)
- Kinds of tapes which can use:
Cellophane Tape, Craft Adhesive Tape, Cloth tape, PP Tape, Both sides Adhesive Tape with separating paper, (cannot use thicker tape than 0.5mm), Filament Tape, Aluminum Tape, Crape Tape.
- Owing to the difference of tape kind (some tapes with materials) the tape cannot cut at the set length. In such case, adjust the set length properly. If a tape sticks on the cutter, remove the cutter unit and apply silicone oil at the cutter part.
- Leaving the machine alone for long hour under the condition of setting the tape any result in jamming, in some kinds of tape. In such case dispense the tape of little by "FORWARD" key, and then switch to AUTO FEED.

Trouble-shooting

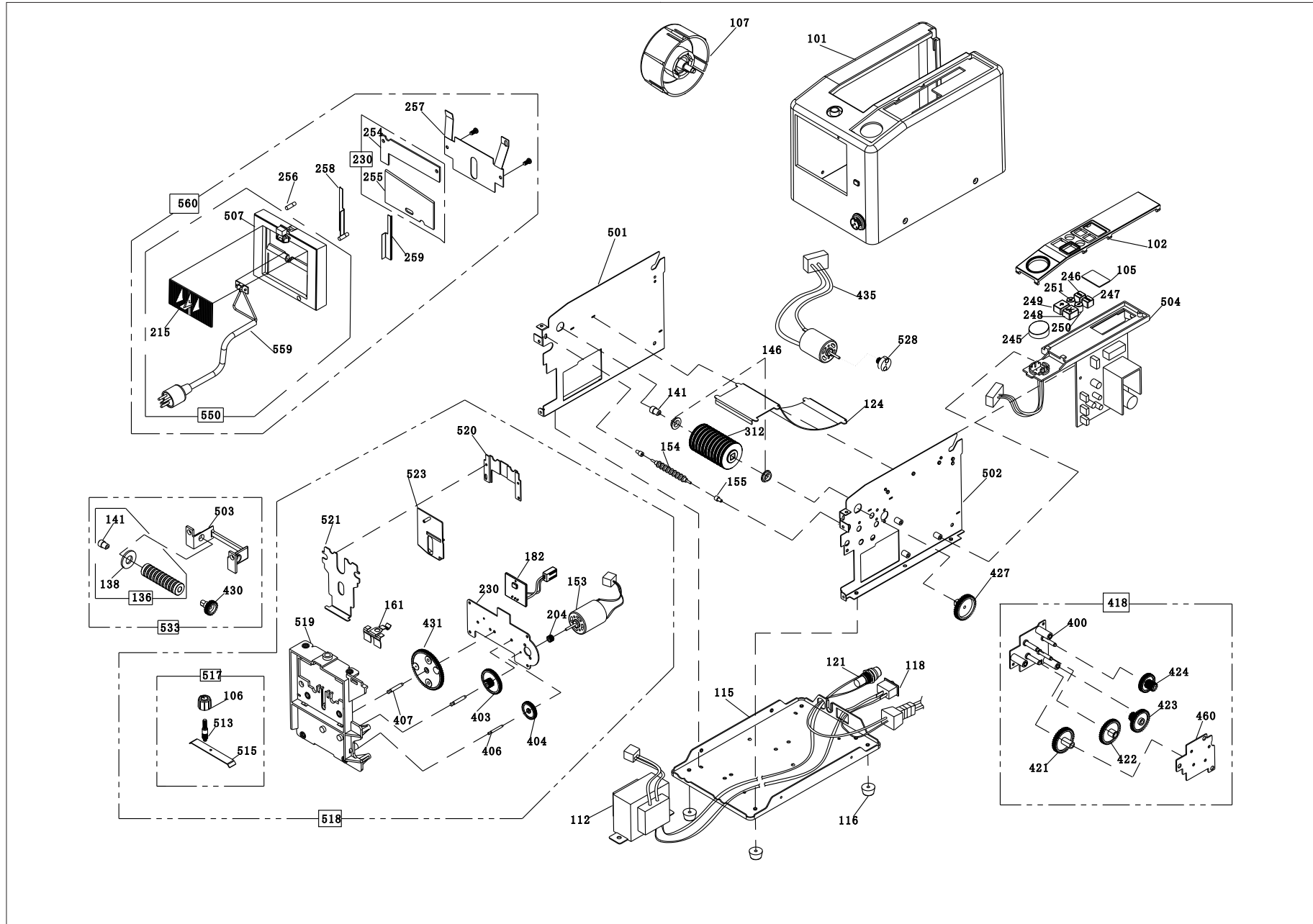
When problem occur, carry out the following procedures. If the tape dispenser does not operate normally after the trouble-shooting procedures, contact you dealer.

When the motor does not drive.	Check if the plug is set properly.
	Check if the Power Switch is turned ON.
When the tape does not cut:	Check if the Cutter Unit is set properly.
When the LED does not light	Check if the Power Switch is turned ON.
	Check if the plug is set properly.
When the tape does not feed	Check if the tape is jammed at the roller or in the culler unit.
	Check if the tape set properly.
When the AUTO Feed does not work	Check if the plug is set correctly.
	Check if the Sensor Switch of Cutter Unit is ON.
	Check if the Tape dispensers is working correctly.
When the tape feeding does not stop	Check if the sensor part of the Cutter Unit is not stained.
	Check if the tape is set at the out of the place, from the center by a thin tape. In such case, set the tape at the center of the tape outlet, so that the sensor can recognize the tape.

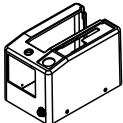

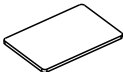


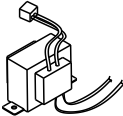
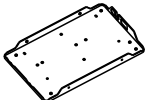


Specifications


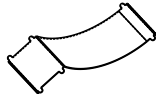




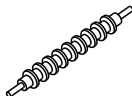

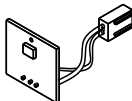
Name	Automatic tape dispenser
Display	3-digital LED
Applicable tape width	7-50mm
Tape length setting range	Auto range :5-999mm free setting
Motor	DC motor for tape feed DC motor for tape cut
Color	<input type="checkbox"/> White <input type="checkbox"/> Grey
Power consumption	18W
Power supply	<input type="checkbox"/> AC 110v/60HZ <input type="checkbox"/> AC 220V/50HZ
Ambient light source	Incandescent lamp easily cause misuse. Operate at Sun light less than 2.000 lux
Ambient temperature	50-40degrees C
Ambient Humidity	Less than 80%RH
Dimensions	137(W)*218(D)*150(H) .
Weight	2.4kg










Structure chart


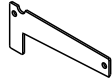


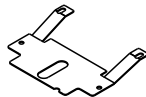
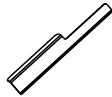
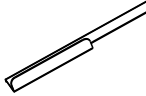

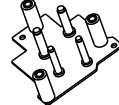




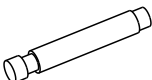
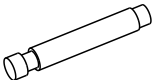
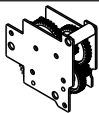




Spare parts list








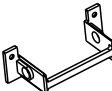
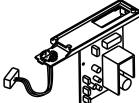
Spare parts list(1)		
Parts No.	Parts Name	Picture
101	Body	
102	Ornament Plate	
105	Transparent Plate	
106	Pressure Plate	
107	Reel Knob	
112	Transformer	
115	Base	
116	Leg Rubber	
118	Power switch	

Spare parts list(2)		
Parts No.	Parts Name	Picture
121	Fuse	
124	Center plate	
138	Separating roller ring	
141	Roller shaft	
146	Bearing	
153	Cut motor	
154	Press roller	
161	Cutter holder spring	
182	Sensor control panel	

Spare parts list(3)		
Parts No.	Parts Name	Picture
204	Gear 11	
215	Cover for non contact	
230	Ornament plate of gear box	
245	Button(Auto)	
246	Button(cm)	
247	Button(mm)	
248	Button(cut)	
249	Button(reverse)	
250	Button(reset)	

Spare parts list(4)		
Parts No.	Parts Name	Picture
251	Button(Feed)	
254	Upper blade	
255	Lower blade	
256	Cutter stop shaft	
257	Cutter spring	
258	Cutter liner(left)	
259	Cutter liner(right)	
312	Feed roller	
400	Feed gear plate	

Spare parts list(5)		
Parts No.	Parts Name	Picture
403	Flat gear 15	
404	Flat gear 16	
406	Gear shaft 14	
407	Gear shaft 13	
418	Gear unit	
421	Flat gear 11	
422	Flat gear 12	
423	Flat gear 13	
424	Flat gear 14	

Spare parts list(6)		
Parts No.	Parts Name	Picture
427	Feed roller gear 3	
430	Separating roller gear	
431	Cutter gear	
435	Feed roller gear motor	
460	Positioning plate	
501	Side plate(left)	
502	Side plate(right)	
503	Feed roller center plate	
504	Control panel	

Spare parts list(7)		
Parts No.	Parts Name	Picture
507	Cutter holder(plastic only)	
513	Roller press shaft	
515	Roller press plate	
517	Roller press plate components	
518	Front holder component	
519	Front holder unit 3	
520	Cut lever press2	
521	Cut lever liner 2	
523	Cut lever unit 2	

Spare parts list(8)		
Parts No.	Parts Name	Picture
528	Gear 2	
533	Separating roller holder component	
550	Auto feed cutter unit	
559	Cutter unit control panel	
560	Sensor unit2	



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